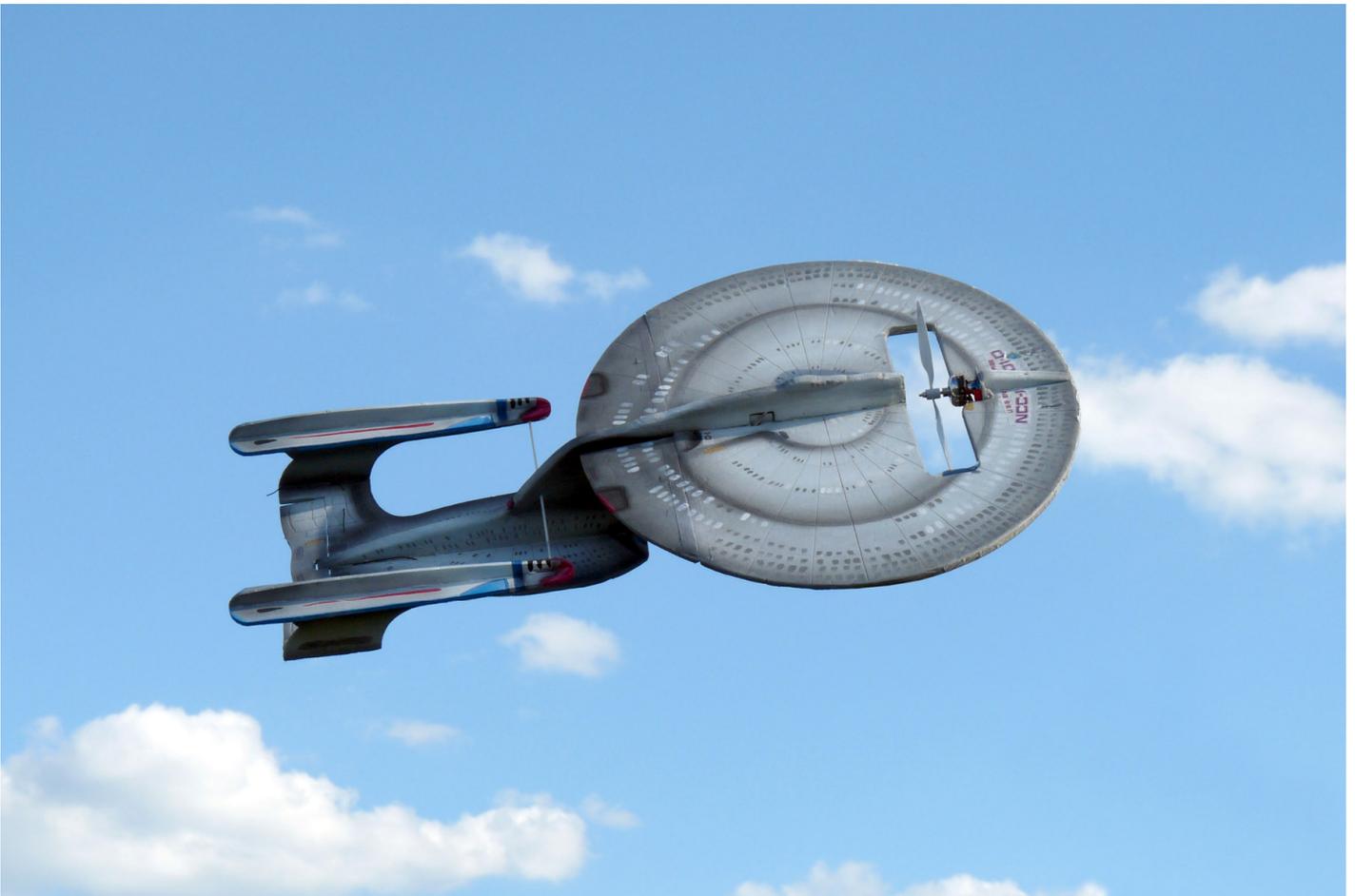


*SGTalon's Enterprise-D Foamie Build Guide*

***SGTalon's***

# ***Enterprise-D***



**Version 2 Assembly Instructions**

## ***SGTalon's Enterprise-D Foamie Build Guide***

### **\*\*\*\*\*Recommended Hardware\*\*\*\*\***

- Motor and Speed Control with 9x5 prop - Towerpro BM2409-12T -  
[www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=4709](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=4709)
- Going to need some connectors for the motor and esc -  
[www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=68](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=68)
- Servos - Hextronic 9g and 5g servo (1 of each) -  
[www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=662](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=662)
- Battery - 1300 Mah 3s 11.1v LiPo – Up to about 1800 mah.  
[http://www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=8936&Product\\_Name=Turnigy\\_1300mAh\\_3S\\_25C\\_Lipo\\_Pack](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=8936&Product_Name=Turnigy_1300mAh_3S_25C_Lipo_Pack)
- Radio Hardware - Any 3 channel or higher radio will work

### **\*\*\*\*\*Build Materials\*\*\*\*\***

- Carbon Tube for foam Reinforcement - 3mm OD x 2mm ID x 750mm long -  
[www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=6722](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=6722)
- 4mm OD x 3mm ID x 750mm long -
- Carbon Rod for nacelle support - 1.5mm or 2mm rod -  
[www.hobbycity.com/hobbycity/store/uh\\_viewItem.asp?idProduct=6731](http://www.hobbycity.com/hobbycity/store/uh_viewItem.asp?idProduct=6731)
- Carbon Flat for Saucer Reinforcement - 1mm x 6mm or so. I couldn't find it from Hobby City but your local hobby shop will have it. - I have built the plane without it and it works fine, but it is stronger with it.
- Gorilla Glue
- Razor Knife / Single Edge Safety Razor Blades
- Pushrod Wire - i usually use .037 but you can use any size you like
- Control Horns - I usually make my own from old credit cards.
- Hinge Tape - I use 3m Fiber tape 1/2" wide and make overlapping hinge strips.  
[www.rcgroups.com/forums/showpost.php?p=10334011&postcount=16](http://www.rcgroups.com/forums/showpost.php?p=10334011&postcount=16)

### **\*\*\*\*\*Finishing/Painting\*\*\*\*\***

- It is pretty easy to just toss a light coat of White or Light Gray paint on and call it a plane but this thing is begging for more than that!
- I usually use Krylon H20 Latex Spray paint as my base coat then decide what to do.
- You can Airbrush the shadows and use a brush to put in the windows and stuff.
- You should definitely use an Acrylic or latex paint.
- It is also handy to put a coat of acrylic clear on the foam first to help seal the foam and you can also use it for a topcoat to seal up the final paint.

### Version 1 Video

[www.youtube.com/watch?v=8XATbkbHqkA](http://www.youtube.com/watch?v=8XATbkbHqkA)

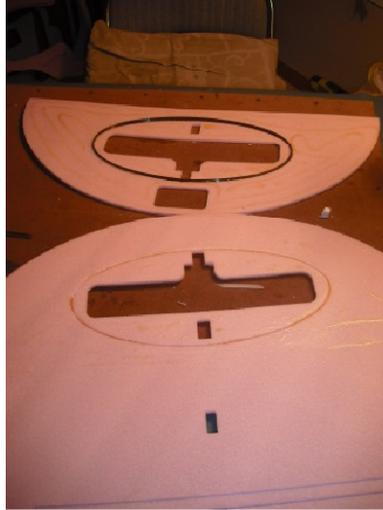
### Version 2 Video

[www.youtube.com/watch?v=m\\_cYQD1pwP4](http://www.youtube.com/watch?v=m_cYQD1pwP4)

## ***SGTalon's Enterprise-D Foamie Build Guide***

### **Step 1 - Saucer Assembly**

1. Cut out all pieces and remove internal cutouts. Make sure you remove the entire tab.
2. Cut a 30" Long piece of .032 x .25" Carbon Strip and test fit in the prop slot oval.
3. Wet down the saucer doubler and the front half of the saucer with water to help the Gorilla Glue cure.
4. Lay gorilla glue in the oval on both sides.



5. Insert the carbon strip in the saucer.
6. Lay a very thin bead of gorilla glue around all the edges and the prop slot of the Saucer Doubler, then the middle so there is around an inch or 2 between beads and covering the entire doubler.
7. Lay the Saucer Doubler on the Saucer. You may need to wiggle the doubler around a bit to get it to seat on the carbon strip properly. I put my thumb on the area where the strip is and bent the edge of the saucer up a bit to get it over the strip.
8. Put the Saucer on a flat surface, saucer doubler up, and cover the entire surface with heavy books.

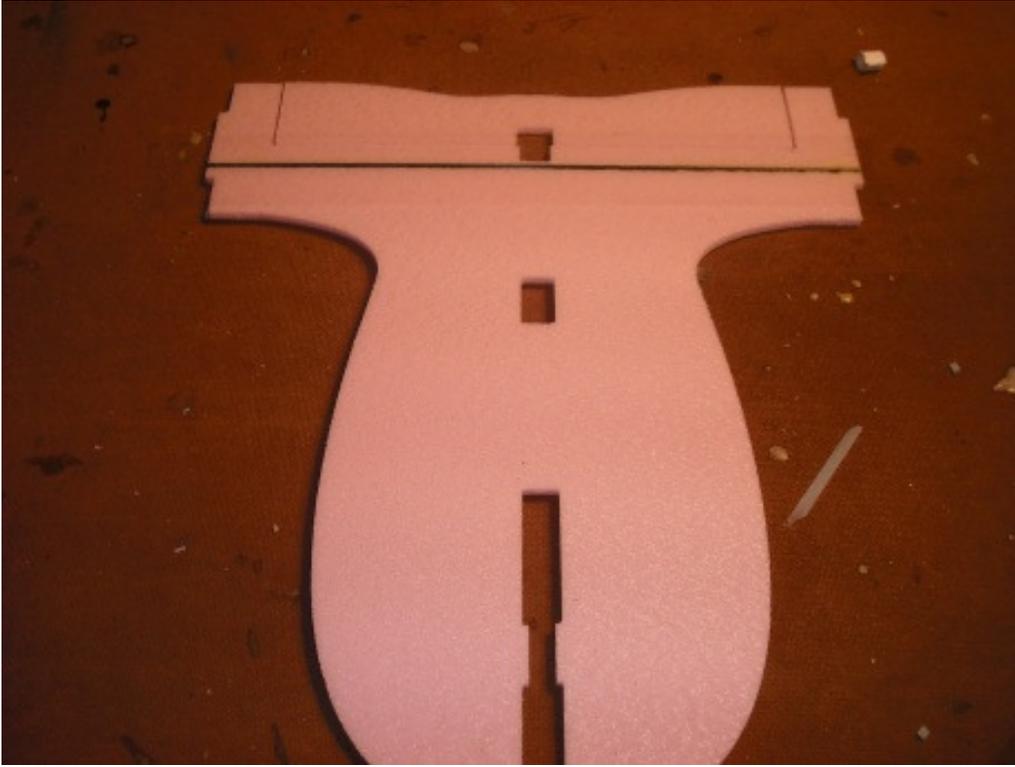


9. Let the saucer cure for at least an hour.

### **Step 2 - Lower Hull Reinforcement**

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10. Take the Lower Horizontal Hull piece and set it on the table slots up.
11. Lay a piece of 3mm carbon tube in the reinforcement slot near the elevator. And cut to the length of the slot.
12. Take the carbon tube and slide it along the slot to clear out any burrs and make the tube fit better.

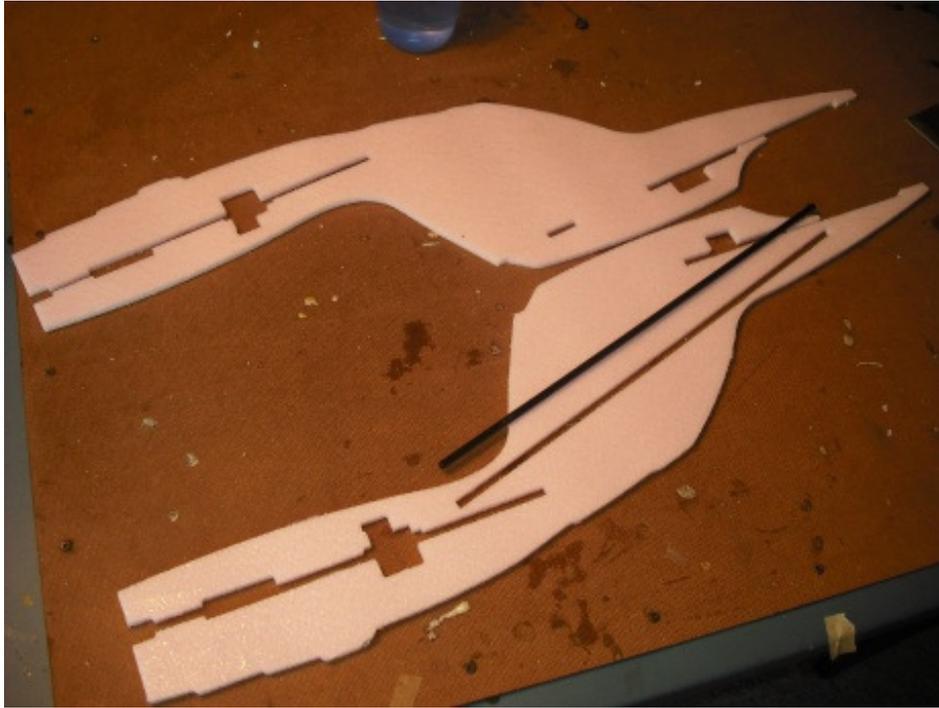


13. Wet down the reinforcement slot and the Carbon Tube.
14. Lay a bead of glue in the slot and insert the carbon tube.
15. Take a piece of 2" clear packing tape and press it down on the tube and seal the tube in the foam.
16. Place the lower horizontal on a flat surface with the carbon tube down and weigh it down with large books. Let cure at least 1 hour.

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**Step 3 - Vertical Hull Assembly**

17. Size up and cut a 4mm Carbon Tube to fit in the center angled slot in the center section



18. Wet one side piece, one side of the center piece, and the carbon tube

19. Lay a thin bead of gorilla glue on the side piece starting around the edges and filling in the center.



20. Place the center piece on the side piece

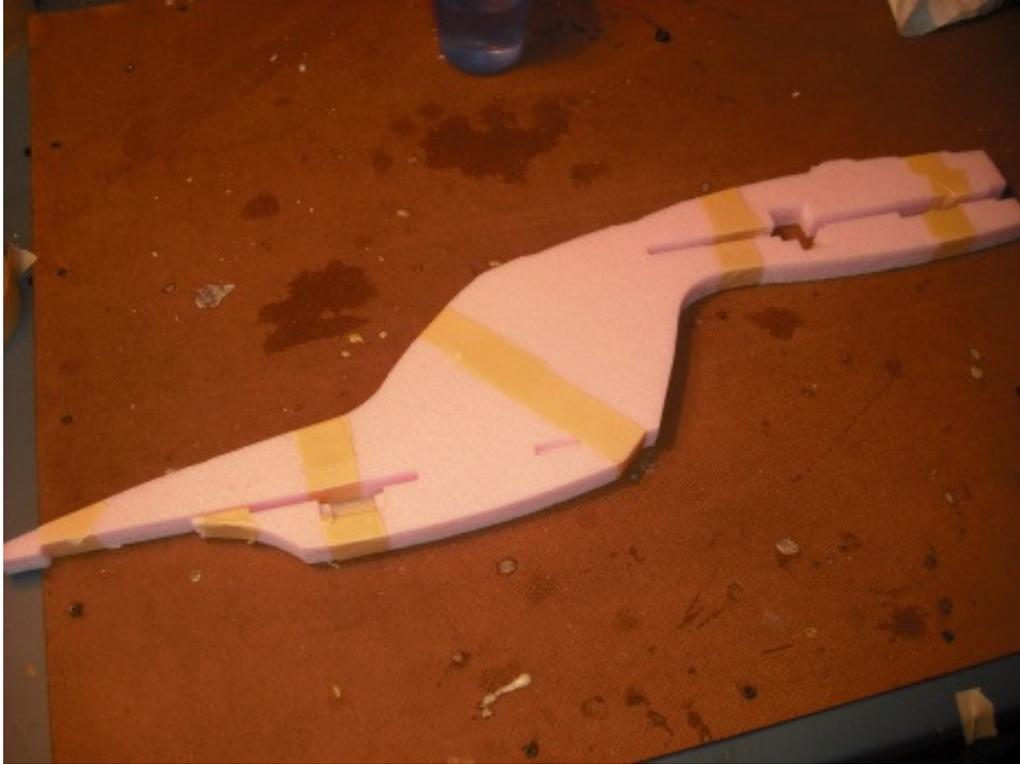
21. Lay a bead of glue in the reinforcement slot and insert the carbon tube

22. Wet down the center section and the other side piece.

23. Lay a thin bead of glue on the center section and put the other side piece on.

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24. Tape all of the pieces together so they can't shift



25. Lay the assembly on a flat surface and weigh it down with large books.

**Step 4 - Motor Mount Nose Piece**

26. Wet down all 3 pieces of foam on both sides.

27. Put a thin coating of glue on the first piece.

28. Place the next piece on and put a thin layer of glue on.



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29. Place the last piece on and then carefully align all 3 pieces and wrap tape around the assembly to hold it in place. It needs to be tight but not tight enough to deform the foam.
30. Let dry for an hour.

#### **Step 5 - Nacelle Assembly**

31. Test fit the engine nacelle pieces to make sure they fit. There is a small slot that is in the bottom of the nacelle.
32. Wet both sides of both pieces of foam with water.
33. Put a thin layer of glue the full length of the nacelle in line with the slot on both sides of both pieces.



34. Slide the 2 pieces together and push the tabs into the small slots. Be sure the small slot is on the bottom of the horizontal piece.



35. Wrap both ends of the nacelle with tape to keep the pieces together and make sure they stay square.



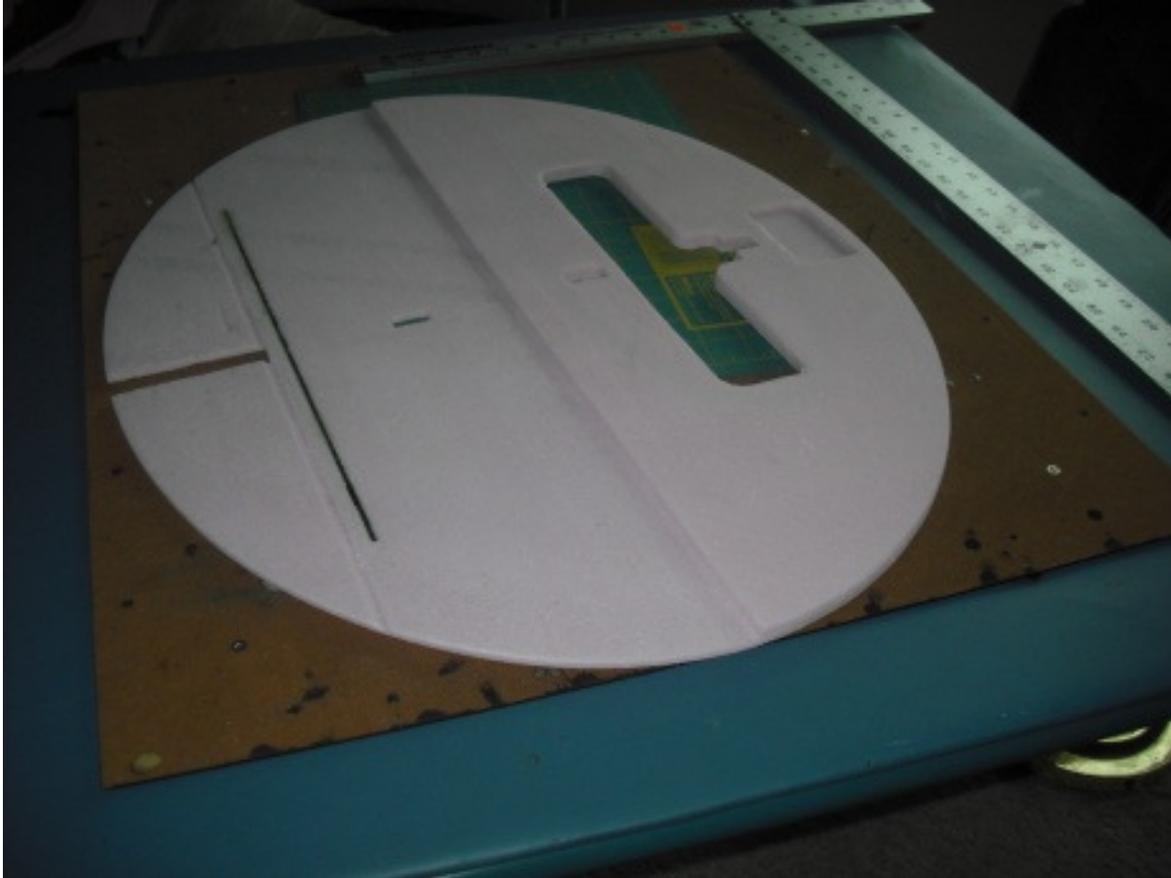


36. Repeat these steps for the other nacelle.

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### **Step 6 - Saucer Reinforcement**

37. Take the Lower Horizontal Hull piece and set it on the table slots up.
38. Lay a piece of 3mm carbon tube in the reinforcement slot near the elevator. And cut to the length of the slot.
39. Take the carbon tube and slide it along the slot to clear out any burrs and make the tube fit better.



40. Wet down the reinforcement slot and the Carbon Tube.
41. Lay a bead of glue in the slot and insert the carbon tube.
42. Take a piece of 2" clear packing tape and press it down on the tube and seal the tube in the foam.
43. Place the lower horizontal on a flat surface with the carbon tube down and weigh it down with large books. Let cure at least 1 hour.

Now it is Decision Time!

Are you going to paint or skin? If you are going to paint I recommend moving on to the Final Assembly. I like to paint my planes after they are put together so all of the glue and everything gets covered up.

If you are going to skin the plane this is the point where you put the base coat of paint on.

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### **Step 7 – Finishing/Painting**

44. Use a razor blade to clean up the parts. Trim off the extra foam nubs, excess glue, and even out the parts.
45. Gently sand each edge to remove the cutting marks and make everything flush. I also like to round off my edges a little bit.
46. With a sanding block and fine or extra fine grit sand paper sand every flat surface of the foam just to make sure you have a nice smooth surface. Sometimes the foam has marks on it from the molding process and some foam also has printing on it. You definitely want to lighten up or completely remove the printing.
47. At this point I like to put a nice light coat of Clear Acrylic paint to seal the foam.
48. Now it is time to put your base coat of paint on the plane. Choose your weapon here. Airbrush or Rattle Can. I like to use Kyrllon H2O paint. In this build I am just using White since I am going to skin the plane with decoupage. Make sure you get decent coverage on all sides of the plane.
49. If you are going to airbrush/paint the details on the plane – Good Luck! I am not an airbrush guy!

### **Step 8 – Skinning/Decoupage**

If you purchased the Skin Kit you can skip the next few parts up to “Applying Skins”.

The skins do add quite a bit of weight to the plane. It also makes the CG move back. This means you will need a bigger battery to balance the plane. I am going to experiment with leaving off the bottom skins on the back of the plane only put on the saucer bottom skin. That will help with the balance a little bit.

I like to use Tissue Paper for my skins. I bought a package of 20 x 20 tissue paper and I run it through my 13” wide printer. I also picked up a few sheets of 13” x 24” gloss photo paper to use as the carrier for the tissue paper.

I use 3m Spray Mount to temporarily attach the tissue paper to my carrier paper.

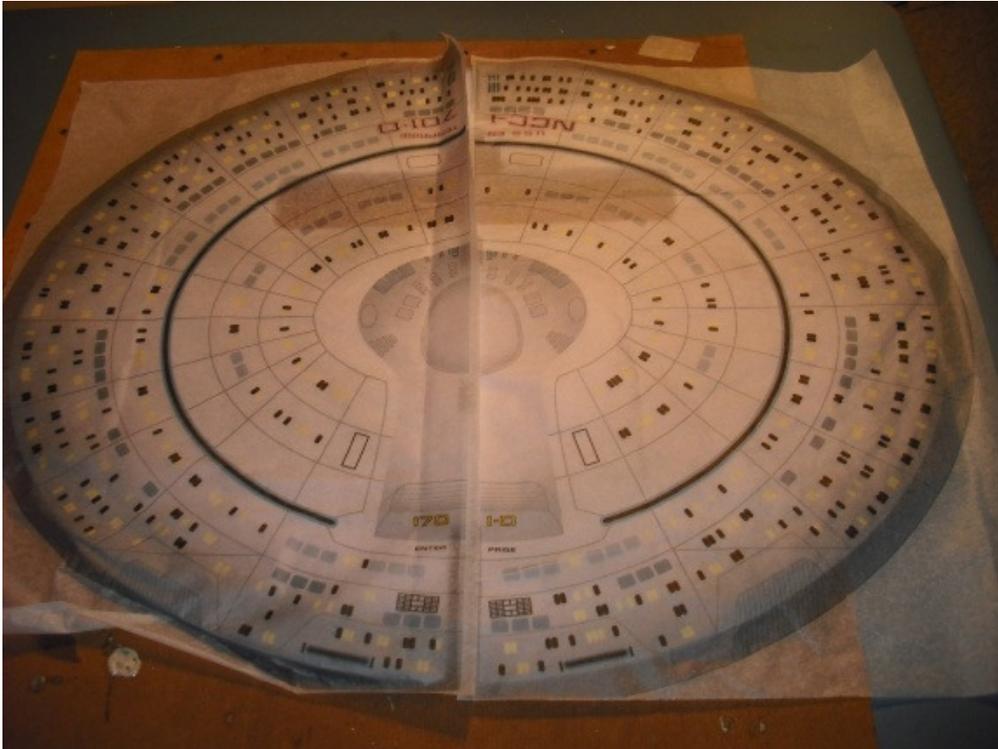


50. Spray the carrier paper with a very light coat of Spray Mount. Then attach the tissue paper to the carrier paper. Take care to avoid large wrinkles.

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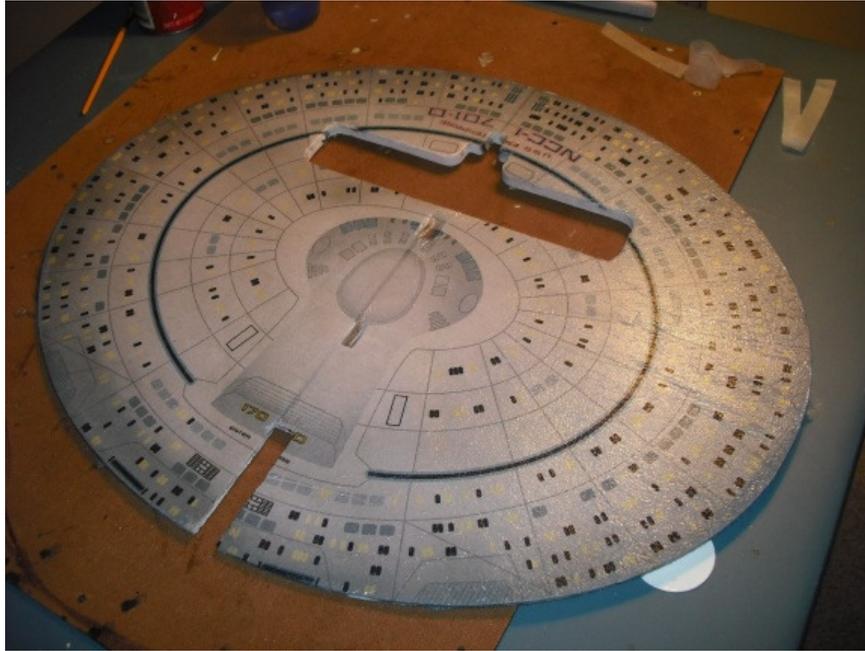
51. Trim off the excess tissue so it will fit in the printer.
52. Print all of the skins.
53. Carefully peel the skins off the carrier paper.



54. Roughly cut out all of the skins and lay them on the parts.
55. Trim all of the skins to be about 1/4" outside of the parts.

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### Applying Skins



56. Start with the Saucer for skinning. Use a 1" wide paint brush to put a coat of the Decoupage glue on the centerline of the saucer going towards the first side you are going to skin. I usually do about 3" of glue the entire length of the centerline.
57. Carefully lay the first saucer skin half on the centerline. Make sure you line it up properly and on the center so the other side will match up.
58. When the skin is lined up, carefully smooth out the skin so there are no wrinkles in the skin.



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59. Coat the rest of the saucer side with decoupage glue including the edge
60. Carefully lay the skin over the rest of the saucer half. Avoid wrinkles as much as possible.
61. Apply a coat of decoupage glue on the skin to seal it to the foam. Be careful not to brush the skin too much. It can damage the skin.



62. Wrap the skin around the edge of the foam and coat it with decoupage glue.
63. Follow the same instructions to do the other half of the saucer.
64. Set the Saucer aside to dry for at least 30 minutes. You can go on to skinning the rest of the parts using the same method.

#### **Nacelle Skinning.**

65. With the engine nacelles the edges need to be done first.
66. Trim the nacelle skin strips to be about ¼" wide.
67. Lay the top and bottom horizontal skins and trim them to exactly the same size as the foam.
68. Lay the horizontal top or bottom nacelle skin on the foam and mark the location of dark line on the foam to help with lining up everything.
69. Put decoupage glue on the edge of the horizontal nacelle part.
70. Starting with the skin that has the red and blue and line up the dark lines first and wrap it around to the center of the nacelle.
71. Trim off the excess red part of the skin at the nacelle centerline.
72. Do the same for the other side of the nacelle edge.
73. Attach the back side blue edge skin to the remaining part of the horizontal foam.
74. Now attach the top and bottom horizontal nacelle skins.

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### **Final Assembly**

Make sure you have some blue painters tape for this stage. If your tape is too sticky it could damage the skins or pull it off of the foam. If you don't have blue painters tape, remove some of the stickiness from your masking tape by rubbing your hand over the tape to weaken the adhesive.

75. Trim away the skins in the area that the parts connect.
76. Test fit all the parts to make sure they slide into place without too much force. Trim away foam as needed.
77. Test fit the servos in the saucer and vertical fuse. The servos should be a tight fit.
78. Use a straight edge and a razor blade to trim the ailerons and elevator off of the main parts. Be careful to trim right up to the edge of the control surface.

### **Saucer Installation**

79. Install the aileron servo into the saucer from the bottom of the saucer.
80. Wet down the join lines on the saucer and vertical hull and apply a very light bead of glue down on the center of the saucer.
81. Slide the saucer into the vertical hull. Be sure it is centered and level.
82. Use blue painters tape to hold the saucer perpendicular to the vertical hull.
83. Use books to squeeze the vertical hull to the saucer and let dry for about an hour.

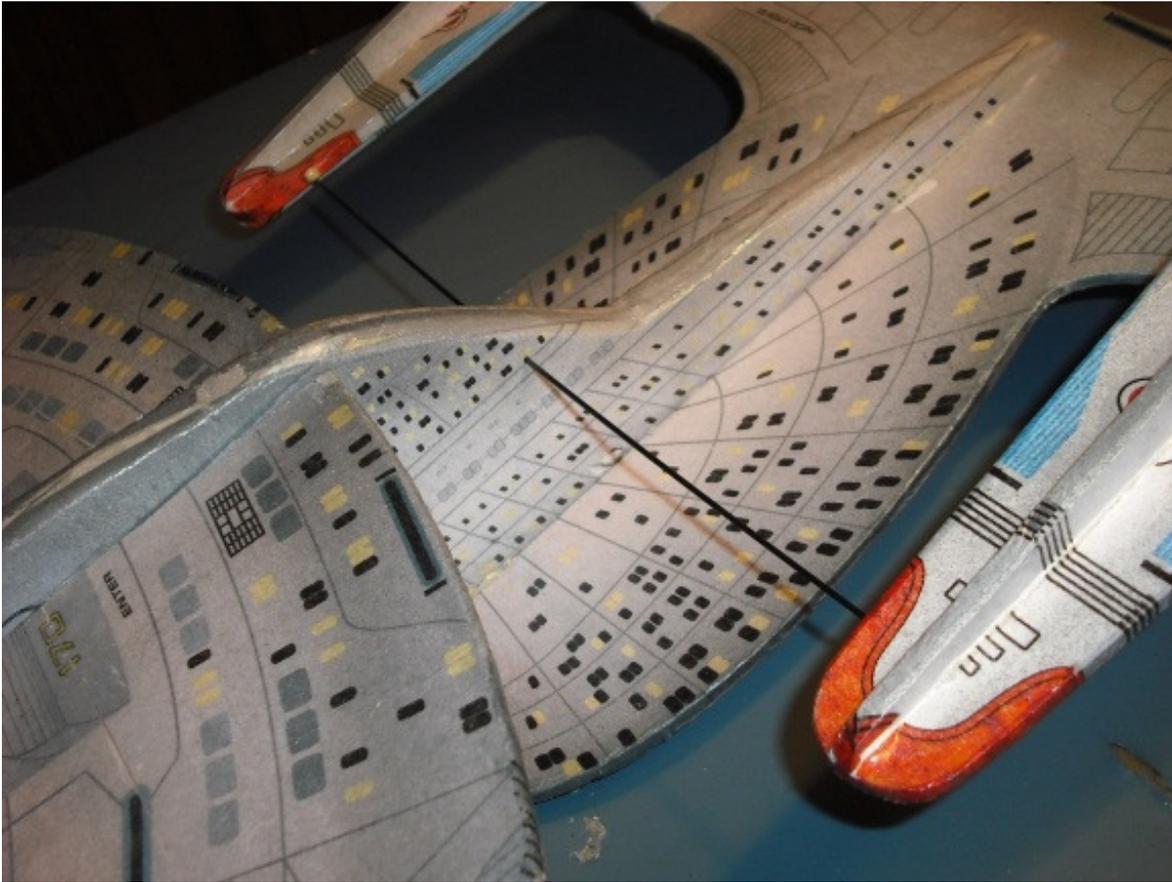
### **Lower Horizontal Hull Installation**

84. Wet down the join lines on the Vertical Hull and the Lower Horizontal and apply a light bead of glue on the center of the lower horizontal and vertical where they join.
85. Slide the horizontal into the vertical. Make sure it is perpendicular and use blue painters tape to hold it in place.
86. Weigh down the pieces to hold them together while the glue dries.

### **Engine Nacelles**

87. Trim off a piece of 1.5 or 2mm carbon rod for the nacelle bracing to the width of the nacelles.
88. Find the slots in the nacelles and poke the rod through the skin.
89. Find the hole in the vertical hull and poke the rod through the hull.

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90. Wet down the join lines for the engine nacelles and apply a light layer of glue to both parts.
91. Wet down the carbon rod and slide it into the vertical hull until it is centered. Slide the rod out about ½" and put a small amount of glue on the rod, then slide it back into center.
92. Apply a small amount of glue to the rod ends and slide them into the nacelle slots.
93. Attach the nacelles and use blue painters tape to hold them perpendicular to the hull.

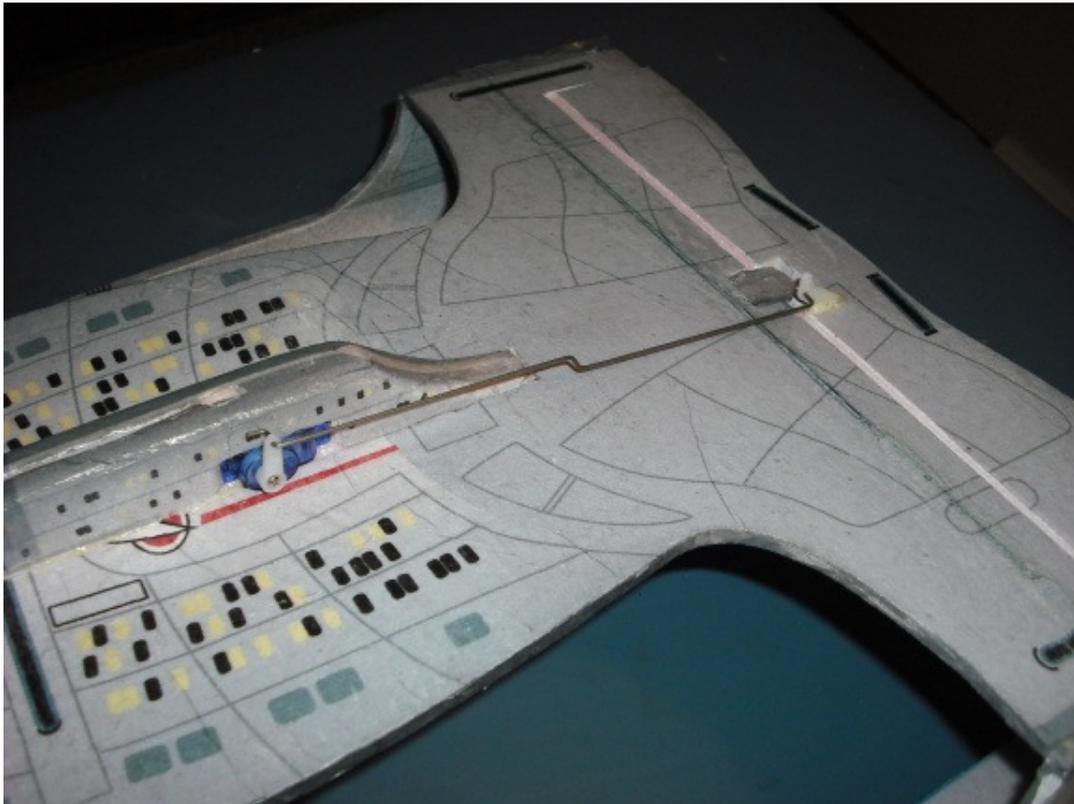
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### Motor Mount Installation

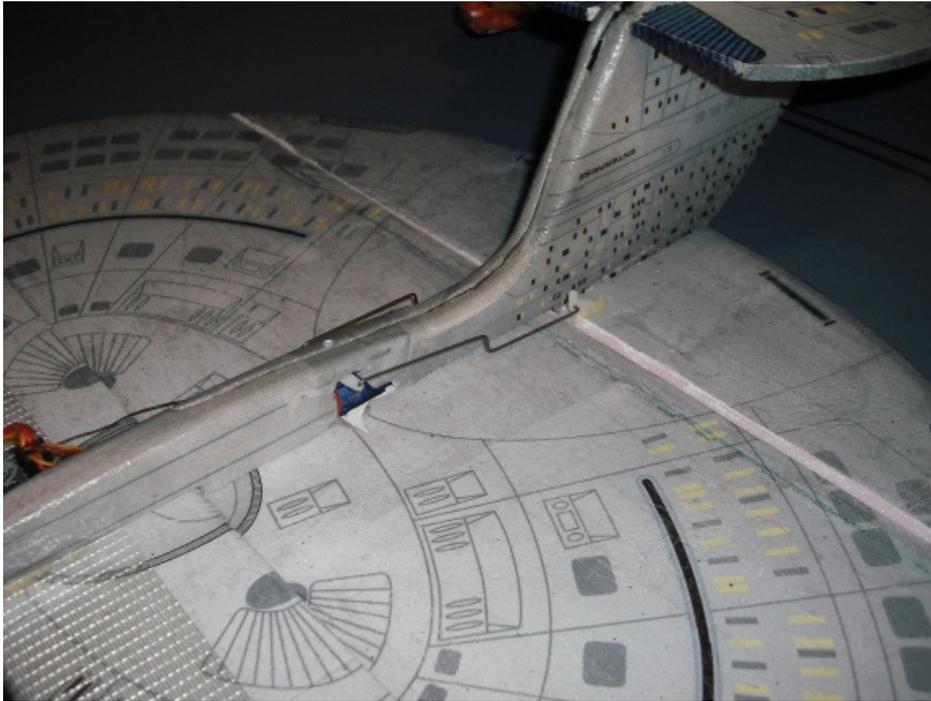
94. Cut a 1 1/2" round or square piece of 3/32" plywood for a motor mount firewall. Test fit the firewall to make sure it fits in the cutout on the plane. The firewall needs to be square to the plane.
95. Drill a 1/4" hole in the center of the firewall.
96. Wet the firewall and cutout in the plane for the firewall.
97. Apply a bead of glue on the foam.
98. Install the firewall and use painters tape to hold it square and centered on the plane.
99. Let the firewall dry for at least 1 hour.
100. Mount the motor to the firewall.

### Control Surface Installation

101. Use Blendederm or the over-under tape hinge method to secure the control surfaces to the plane.
102. Glue on the control horns on the bottom of the control surfaces.
103. Install the elevator servo
104. Install the control pushrods



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Final assembly is now complete!!

### **Radio and Hardware Installation**

The radio, esc, and battery need to be installed as far forward as possible. To make sure the CG is in the right place.

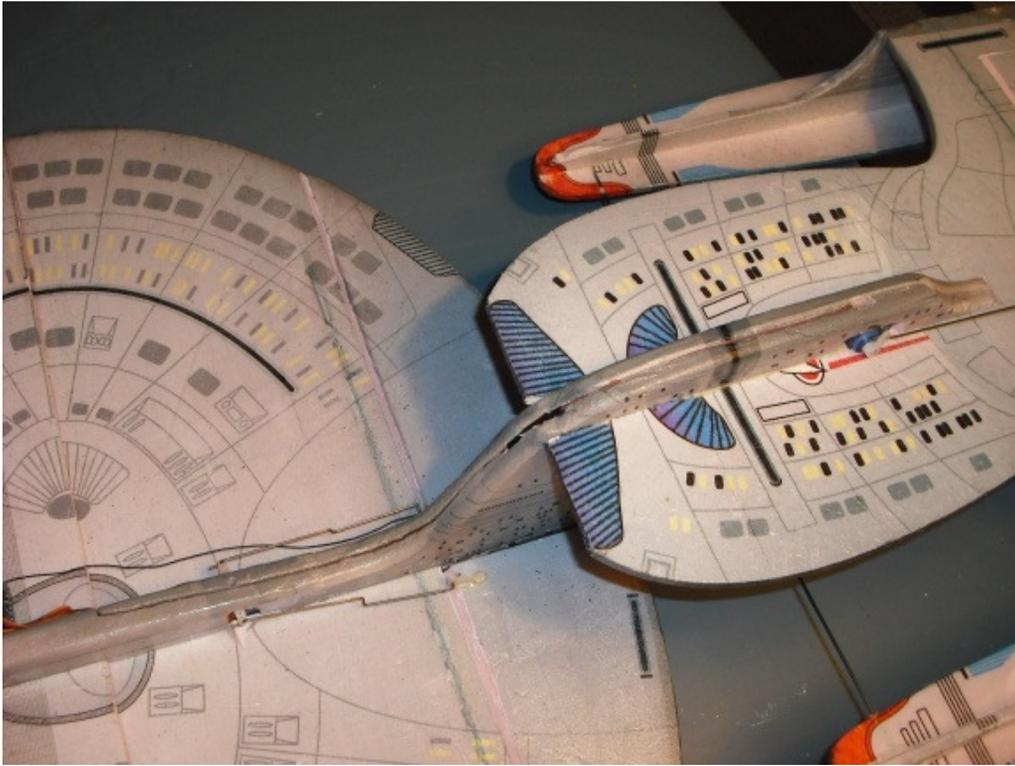
The CG also needs to be balanced from side to side too. This may mean moving the battery off center.

The Center of Gravity for this plane is around 7 ½" – 8" from the nose of the plane.

I used an 18" servo extension to run the elevator servo up to the radio.

I also embedded the servo extension in the center of the vertical. I used a razor blade to cut a slot then enlarged it with a small thin screwdriver and pushed the wires into the slot.

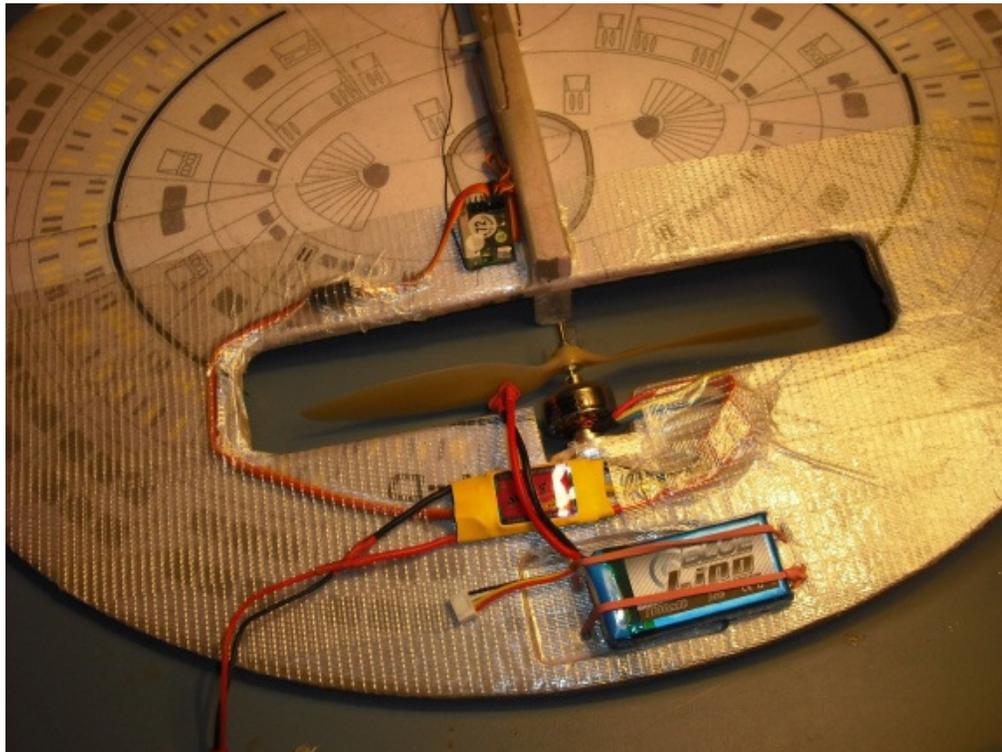
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To help with the CG and to help with making sure the radio hardware stays on, I coated the saucer doubler with Scotch Extreme Reinforcement tape. This gives a nice smooth surface to mount everything to.

I put the speed control in front of the slot and covered the wires with another layer of the tape.

I like to use a long rubber band to hold the battery in place. Some people use high strength Velcro.



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Total weight came out at 11.1 ounces with no battery for the painted version. 14.3 ounces for the fully skinned version.

I have about 1" up and down throw on the elevator and 1 ½" up and down on the ailerons.

I like to set my dual rates to 60% and full stroke. I usually don't use exponential but I am sure it will help if you like the benefits of expo.

Flight trim will require a little bit of aileron and a little down trim.

I will update this build guide as I find more things to add to it.

Thanks for building the Enterprise-D!

